

Work Order ID 84322

\*84322\*

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Item ID: D206-817-011

Accept

\*N9000040100\*

Setup Start \*NS1\*

Revision ID:

Item Name: Screw-In Windshield, LH/RH

Stop \*NS2\*

Start Date: 5/09/12 Start Qty: 2.00

\*2\*

Cust Item ID:

Required Date: 5/15/12 Req'd Qty: 2.00

\*2\*

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

IIN-D206-817

C

100

0.00

\*100\*

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D206-817-011 CHG002

*JS Schubert*

110

Pick Kit

0.00

\*110\*

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

\*120\*

QC

Memo

0.00

Quality Control

*S Schubert*

*CO*

*12/05/2013*  
*W 12:05:30*

# Work Order ID 84322

**\*84322\***

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Item ID: D206-817-011

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Item Name: Screw-In Windshield, LH/RH

Stop **\*NS2\***

Start Date: 5/09/12 Start Qty: 2.00 **\*2\***

Cust Item ID:

Required Date: 5/15/12 Req'd Qty: 2.00 **\*2\***

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start **\*NR1\***  
QC: Date: SPC (Y/N): Date: Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
<b>*130*</b>	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-817-011 Location: _____								
	PPP Rev: <u>D2053</u>								
140									
<b>*140*</b>	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

*(Handwritten circle around 'Ax')*

*(Handwritten signature and date 12-5-30)*

*(Handwritten date 12/6/14)*

*(Handwritten signature and date 12-06-13)*

# Picklist Print

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Page 1

Work Order ID: 84322

Parent Item: D206-817-011

Parent Item Name: Screw-In Windshield, LH/RH

Start Date: 5/09/12

Start Qty: 2.00

Required Date: 5/15/12

Required Qty: 2.00

Comments: IPP REV:A 12.02.14 NEW ISSUE DD VERF:  
REV:C DD VERF:EC

IPP REV:B 12.05.09 AS PER IIN

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4541-5 Bracket		Manufactured	No			110	Each	2.0000	1	2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		2							
					78277	2							
D4541-6 Bracket		Manufactured	No			110	Each	0.0000	1	2			
D4542-5 Retainer, Inner		Manufactured	No			110	Each	3.0000	2	4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		2							
					78281	2							
				GA		1							
					81268	1							
MS20426AD3-4 RIVET		Purchased	No			110	Each	3,280.0000	24	48			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST316		3280							
					104374	614							
					110398	2666							
MS21059L3K Nutplate		Purchased	No			110	Each	314.0000	12	24			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST302		314							
					121114	314							

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Work Order ID: 84322

Parent Item: D206-817-011

Parent Item Name: Screw-In Windshield, LH/RH

Start Date: 5/09/12

Required Date: 5/15/12

Start Qty: 2.00

Required Qty: 2.00

D4543-1 Manufactured No

110 Each 2.0000

Location Loc Qty Loc Code

st151 2

80493 2

D4543-2 Manufactured No

110 Each 2.0000

Location Loc Qty Loc Code

st151 2

80494 2

D4543-3 Manufactured No

110 Each 1.0000

Location Loc Qty Loc Code

ST157 1

80495 1

D4543-4 Manufactured No

110 Each 2.0000

Location Loc Qty Loc Code

st151 2

80496 2

D4544-1 Manufactured No

110 Each 1.0000

Location Loc Qty Loc Code

hai 1

79386 1

D4545-041 Manufactured No

110 Each 0.0000

Retainer, Inner, LH (Lower)

D4545-042 Manufactured No

110 Each 0.0000

Retainer, Inner, RH (Lower)

D4545-043 Manufactured No

110 Each 0.0000

Retainer, Inner, LH (Side)

D4545-044 Manufactured No

110 Each 0.0000

Retainer, Inner, RH (Side)

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Work Order ID: 84322

Parent Item: D206-817-011

Parent Item Name: Screw-In Windshield, LH/RH

Start Date: 5/09/12

Required Date: 5/15/12

Start Qty: 2.00

Required Qty: 2.00

**D4545-045** Manufactured No  
Retainer, Inner, LH (Top Corner)  
**D4545-046** Manufactured No  
Retainer, Inner, RH (Top Corner)  
**D4545-047** Manufactured No  
Retainer, Inner, LH (Top)  
**D4545-048** Manufactured No  
Retainer, Inner, RH (Top)  
**D4594-1** Manufactured No  
Plate

110	Each	0.0000	1	2
110	Each	0.0000	1	2
110	Each	0.0000	1	2
110	Each	0.0000	1	2
110	Each	1.0000	1	2

Handwritten notes and signatures: 1x 84166, 17-04163, 84274, JB, and various initials.

## Location

## Loc Qty

## Loc Code

ST139A

1

80506

1

110 Each 0.0000

110 Each 453.0000

Handwritten notes: 80358, 95, 190, and signatures.

**D4595-150-25** Manufactured No  
Sealant Tape  
**ANS25-10R7** Purchased No  
Screw

## Location

## Loc Qty

## Loc Code

ST345

453

115371

7

116737

44

118686

100

120833

2

121390

300

110 Each 162.0000

Handwritten notes: 374, 116737, 153, 121390, 23, 46, 12/02/00, and signatures.

**MS21059L08** Purchased No  
Nut

## Location

## Loc Qty

## Loc Code

ST300

162

112314

160

12706

2

Handwritten note: 172314

Handwritten signature.

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Work Order ID: 84322

Parent Item: D206-817-011

Parent Item Name: Screw-In Windshield, LH/RH

MS21075L08  
ANCHOR NUT

Purchased No

Start Date: 5/09/12

Required Date: 5/15/12

Start Qty: 2.00

Required Qty: 2.00

110 Each 164.0000 1 2

Location Loc Qty Loc Code

ST303 35

111578 2

120560 33

ST304 99

121255 49

121556 50

ST308 30

120930 30

12/20/12

MS27039-08-10  
Screw

Purchased No

110 Each 146.0000 22 44

Location Loc Qty Loc Code

Mezz 146

5865 146

5865

NAS1149DN832J  
WASHER

Purchased No

110 Each 1,409.0000 22 44

Location Loc Qty Loc Code

ST298 1409

119717 41

120422 1368

120422

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## PARTS LIST

Qty -011	Part Number	Description
X	D206-817-011	SCREW-IN WINDSHIELD MODIFICATION KIT (MODIFIES BOTH LH & RH WINDSHIELDS)
1	D4541-5	BRACKET, LH
1	D4541-6	BRACKET, RH
2	D4542-5	RETAINER, INNER
1	D4543-1	RETAINER, LH OUTER (LOWER)
1	D4543-2	RETAINER, RH OUTER (LOWER)
1	D4543-3	RETAINER, LH OUTER (SIDE)
1	D4543-4	RETAINER, RH OUTER (SIDE)
1	D4544-1	RETAINER, CENTER
1	D4545-041	RETAINER, LH INNER (LOWER)
1	D4545-042	RETAINER, RH INNER (LOWER)
1	D4545-043	RETAINER, LH INNER (SIDE)
1	D4545-044	RETAINER, RH INNER (SIDE)
1	D4545-047	RETAINER, LH INNER (TOP)
1	D4545-048	RETAINER, RH INNER (TOP)
1	D4594-1	PLATE
1	D4595-150-25	SEALANT TAPE (25' LONG)
95	AN525-10R7	SCREW
24	MS20426AD3-4	RIVET
23	MS21059L08	NUTPLATE
12	MS21059L3K	NUTPLATE
1	MS21075L08	NUTPLATE
22	MS27039-0810	SCREW
22	NAS1149DN832J	WASHER (OR AN960JD8)

